



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Biresin® G27 Part A

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Technical casting compounds

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Deutschland GmbH  
Kornwestheimer Str. 103-107  
D-70439 Stuttgart  
Telephone : +49 711 8009 0  
E-mail address of person : EHS@de.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

Emergency CONTACT (24-Hour-Number):  
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Classification (REGULATION (EC) No 1272/2008)**  
Eye irritation, Category 2 H319: Causes serious eye irritation.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:	
Signal word	:	Warning
Hazard statements	:	H319 Causes serious eye irritation.
Precautionary statements	:	<b>Prevention:</b> P264 Wash skin thoroughly after handling. P280 Wear eye protection/ face protection. <b>Response:</b> P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

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Version 5.0

Print Date 04.02.2020

lenses, if present and easy to do. Continue rinsing.  
P337 + P313 If eye irritation persists: Get medical advice/attention.

**Additional Labelling**

EUH208 Contains 4-morpholinecarbaldehyde. May produce an allergic reaction.

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Components**

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Alkyl amino polyoxyalkylenol	25214-63-5 500-035-6 01-2119471485-32-XXXX	Eye Irrit. 2; H319	>= 40 - < 60
propylene carbonate	108-32-7 203-572-1 01-2119537232-48-XXXX	Eye Irrit. 2; H319	>= 5 - < 10
Hydrocarbons, C12-C15, n-alkanes, isoalkanes < 2% aromatics	869062-45-3 926-141-6 920-107-4 265-149-8 01-2119453414-43-XXXX	Asp. Tox. 1; H304	>= 5 - < 10
4-morpholinecarbaldehyde	4394-85-8 224-518-3 01-2119987993-12-XXXX	Skin Sens. 1; H317	< 1

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.  
Consult a physician after significant exposure.



- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Excessive lachrymation  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects  
  
Causes serious eye irritation.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

#### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.
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### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.
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Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.  
No special environmental precautions required.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Storage class (TRGS 510) : 10, Combustible liquids

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

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use.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Occupational Exposure Limits**

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
Hydrocarbons, C12-C15, n-alkanes, isoalkanes < 2% aromatics	869062-45-3	AGW	300 mg/m3	DE TRGS 900
	Peak-limit: excursion factor (category): 2;(II)			
	Further information: Group exposure limit for hydrocarbon solvent mixtures, Commission for dangerous substances, See also No. 2.9 of the TRGS 900			

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**8.2 Exposure controls**

**Personal protective equipment**

- Eye protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
  
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
  
Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (0,4 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
  
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
  
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor filter (Type A)  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.



**Environmental exposure controls**

General advice : If the product contaminates rivers and lakes or drains inform respective authorities.  
No special environmental precautions required.

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**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

Appearance : liquid

Colour : various

Odour : characteristic

Odour Threshold : No data available

pH : Not applicable

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : > 101 °C  
Method: closed cup

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : 0,04 hPa

Relative vapour density : No data available

Density : ca. 1,02 g/cm<sup>3</sup> (20 °C)

Solubility(ies)

    Water solubility : insoluble

    Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

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Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 70 mPa.s (25 °C)
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s (40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available

### 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Not classified based on available information.

#### Components:

#### || Alkyl amino polyoxyalkylenol:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg



**Skin corrosion/irritation**

Not classified based on available information.

**Components:**

**|| Hydrocarbons, C12-C15, n-alkanes, isoalkanes < 2% aromatics:**

Result : Repeated exposure may cause skin dryness or cracking.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitisation**

**Skin sensitisation**

Not classified based on available information.

**Respiratory sensitisation**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

Alkyl amino polyoxyalkylenol:

Toxicity to fish : LC50 (Fish): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l  
Exposure time: 72 h





#### 12.2 Persistence and degradability

No data available

#### 12.3 Bioaccumulative potential

No data available

#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### 12.6 Other adverse effects

**Product:**

Additional ecological information : There is no data available for this product.

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### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.  
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.  
For further details see [www.sika.de](http://www.sika.de)

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### SECTION 14: Transport information

#### 14.1 UN number

Not regulated as a dangerous good

#### 14.2 UN proper shipping name

Not regulated as a dangerous good

#### 14.3 Transport hazard class(es)

Not regulated as a dangerous good

#### 14.4 Packing group

Not regulated as a dangerous good

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**14.5 Environmental hazards**

Not regulated as a dangerous good

**14.6 Special precautions for user**

Not applicable

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**

Not applicable for product as supplied.

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**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Water contaminating class (Germany) : WGK 1 slightly hazardous to water  
Classification according to AwSV, Annex 1 (5.2)

|| Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 0,37 %



no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 15,32 %

**Other regulations:**

Take note of Law on the protection of mothers at work, in education and in studies (Maternity Protection Act - MuSchG).

Product is no subject to the Chemicals Prohibition Ordinance.

**15.2 Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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**SECTION 16: Other information**

**Full text of H-Statements**

H304 : May be fatal if swallowed and enters airways.  
H317 : May cause an allergic skin reaction.  
H319 : Causes serious eye irritation.

**Full text of other abbreviations**

Asp. Tox. : Aspiration hazard  
Eye Irrit. : Eye irritation  
Skin Sens. : Skin sensitisation  
DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.  
DE TRGS 900 / AGW : Time Weighted Average  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)  
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978  
OEL : Occupational Exposure Limit  
PBT : Persistent, bioaccumulative and toxic  
PNEC : Predicted no effect concentration  
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

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SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

**Further information**

**Classification of the mixture:**

Eye Irrit. 2 H319

**Classification procedure:**

Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

DE / EN