according to Regulation (EC) No 1907/2006

Epoxy resin "water-clear"

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Epoxy resin "water-clear"

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Epoxy resin products, solvent-free, sensitising

1.3. Details of the supplier of the safety data sheet

Company name: R&G Faserverbundwerkstoffe GmbH

Composite Technology

Street: Im Meißel 7 - 13
Place: D-71111 Waldenbuch

Post-office box: 1145

D-71107 Waldenbuch

Telephone: +49 (0)7157 5304-60 Telefax: +49 (0)7157 5304-70

e-mail: info@r-g.de
Internet: www.r-g.de
Responsible Department: Management

1.4. Emergency telephone Vergiftungs-Informations-Zentrale Freiburg

number: Tel: +49 (0)761 19240

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Hazard categories:

Skin corrosion/irritation: Skin Irrit. 2

Serious eye damage/eye irritation: Eye Irrit. 2 Respiratory or skin sensitisation: Skin Sens. 1

Hazardous to the aquatic environment: Aquatic Chronic 2

Hazard Statements:
Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye irritation.

Toxic to aquatic life with long lasting effects.

2.2. Label elements

Regulation (EC) No. 1272/2008

Hazard components for labelling

epoxy resin (number average molecular weight <= 700), reaction product: bisphenol-A-(epichlorhydrin)

Phenol, polymer with formaldehyde, glycidyl ether

Hexandioldiglycidylether

Signal word: Warning

Pictograms:





Hazard statements

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

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H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P302+P350 IF ON SKIN: Gently wash with plenty of soap and water.

Special labelling of certain mixtures

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

| CAS No | Chemical name | | | | |
|------------|--|--------------|------------------|---------|--|
| | EC No | Index No | REACH No | | |
| | Classification according to Regulati | • | | | |
| 25068-38-6 | epoxy resin (number average molecular weight <= 700), reaction product: bisphenol-A-(epichlorhydrin) | | | 50-100% | |
| | 500-033-5 | 603-074-00-8 | | | |
| | Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H319 H315 H317 H411 | | | | |
| 28064-14-4 | Phenol, polymer with formaldehyde | | 10 - 25 % | | |
| | | | | | |
| | Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H315 H319 H317 H411 | | | | |
| 16096-31-4 | 1,6-Bis(2,3-epoxypropoxy)hexane | | 10 - 25 % | | |
| | 240-260-4 | | 01-2119463471-41 | | |
| | Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, Aquatic Chronic 3; H315 H319 H317 H412 | | | | |

Full text of H and EUH statements: see section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated clothing immediately.

After inhalation

consult a doctor.

After contact with skin

After contact with skin, wash immediately with polyethylene glycol, followed by plenty of water. Take off immediately all contaminated clothing and wash it before reuse. If skin irritation occurs.

After contact with eves

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.

After ingestion

Seek medical advice immediately.

4.2. Most important symptoms and effects, both acute and delayed

No further relevant information

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Carbon dioxide (CO2), Extinguishing powder, Water spray jet.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

When heating up or in the fire case formation of poisonous gasses possible.

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately.

Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protection equipment.

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

Do not allow to enter the soil or subsoil.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

Carefully cleaning scene of an accident.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Provide adequate room ventilation, if necessary with vapour extraction at the workplace.

Advice on protection against fire and explosion

No special fire protection measures are necessary.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep/Store only in original container. Provide for retaining containers, eg. floor pan without outflow.

Advice on storage compatibility

Store separately from foodstuffs.

Further information on storage conditions

Keep receptacles tightly sealed.

7.3. Specific end use(s)

No further relevant information

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.2. Exposure controls

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Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Protective and hygiene measures

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

Eye/face protection

Suitable eye protection: goggles.

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Recommended material: FKM (fluoro rubber), @0802.B008198

Thickness of glove material: > 0,5mm

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. Combination filtering device (EN 14387) A-P2

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: liquid
Colour: light yellow
Odour: characteristic

Test method

pH-Value: not determined

Changes in the physical state

Melting point:

Initial boiling point and boiling range:

>200 °C

Flash point:

> 100 °C

Flammability

Solid: not applicable
Gas: not applicable
Lower explosion limits: not determined
Upper explosion limits: not determined

Auto-ignition temperature

Solid: not applicable
Gas: not applicable
Decomposition temperature: not determined

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Oxidizing properties

Not oxidizing.

Vapour pressure: 1 hPa

(at 20 °C)

Density (at 23 °C): 1,14 g/cm³ ISO 2811

Water solubility: insoluble

Solubility in other solvents

not determined

Partition coefficient: not determined

Viscosity / dynamic: 825 mPa·s ISO 3219

(at 25 °C)

Vapour density: not determined Evaporation rate: not determined

9.2. Other information

Solid content: not determined

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Response: Oxidising agent, strong, Alkalis (alkalis). , Acids .

10.4. Conditions to avoid

No further relevant information

10.5. Incompatible materials

Oxidizing agents, strong.

10.6. Hazardous decomposition products

In case of fire may be liberated: toxic and caustic gases and vapours

SECTION 11: Toxicological information

11.1. Information on toxicological effects

according to Regulation (EC) No 1907/2006

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Acute toxicity

| CAS No | Chemical name | | | | | |
|------------|--|---------------|--------------|---------|----------|--|
| | Exposure route | Dose | | Species | Source | |
| 25068-38-6 | epoxy resin (number average molecular weight <= 700), reaction product: bisphenol-A-(epichlorhydrin) | | | | | |
| | oral | LD50 | 11400 mg/kg | Rat | GESTIS | |
| | dermal | LD50 mg/kg | > 22800 | Rabbit | GESTIS | |
| 28064-14-4 | Phenol, polymer with formaldehyde, glycidyl ether | | | | | |
| | oral | LD50 | > 2000 mg/kg | Rat | | |
| | dermal | LD50 | > 2000 mg/kg | Rat | | |
| 16096-31-4 | 1,6-Bis(2,3-epoxypropoxy)hexane | | | | | |
| | oral | LD50 | 3010 mg/kg | Rat | OECD 401 | |
| | dermal | LD50 | > 2000 mg/kg | Rat | OECD 402 | |

Additional information on tests

This mixture is classified as hazardous according to regulation (EC) No. 1272/2008 [CLP].

SECTION 12: Ecological information

12.1. Toxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

| CAS No | Chemical name | | | | | | |
|------------|--|----------|--------------|-----------|--|------------------|--|
| | Aquatic toxicity | Dose | | [h] [d] | Species | Source | |
| 25068-38-6 | epoxy resin (number average molecular weight <= 700), reaction product: bisphenol-A-(epichlorhydrin) | | | | | | |
| | Acute fish toxicity | LC50 | 4,4 mg/l | 96 h | Oncorhynchus mykiss (Rainbow trout) | EPA-660/3-75-009 | |
| | Acute algae toxicity | ErC50 | 9,4 mg/l | 1 | Scenedesmus capricornutum | EPA-660/3-75-009 | |
| | Acute crustacea toxicity | EC50 | 2,8 mg/l | 48 h | Daphnia magna | OECD 202 | |
| | Acute bacteria toxicity | (> 100 n | ng/l) | 3 h | Activated sludge | | |
| 16096-31-4 | 1,6-Bis(2,3-epoxypropoxy)hexane | | | | | | |
| | Acute fish toxicity | LC50 | 30 mg/l | 96 h | Oncorhynchus mykiss (Rainbow trout) | OECD 203 | |
| | Acute crustacea toxicity | EC50 | 39 - 57 mg/l | 48 h | Daphnia magna | OECD 202 | |

12.2. Persistence and degradability

The product has not been tested

| CAS No | Chemical name | | | | | |
|------------|---|-------|----|--------------|--|--|
| | Method | Value | d | Source | | |
| | Evaluation | | | • | | |
| 25068-38-6 | 8-38-6 epoxy resin (number average molecular weight <= 700), reaction product: bisphenol-A-(epichlorhydrin) | | | | | |
| | OECD 301F | 5% | 28 | Manufacturer | | |
| | Not readily biodegradable (according to OECD criteria) | | | | | |
| | OECD 301B | 6-12% | 28 | Manufacturer | | |
| | Not readily biodegradable (according to OECD criteria) | | | | | |
| 16096-31-4 | 1,6-Bis(2,3-epoxypropoxy)hexane | | | | | |
| | OECD 301D | 47% | 28 | Manufacturer | | |
| | Readily biodegradable (according to OECD criteria). | | | | | |

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12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

| CAS No | Chemical name | Log Pow |
|------------|--|---------|
| 25068-38-6 | epoxy resin (number average molecular weight <= 700), reaction product: bisphenol-A- (epichlorhydrin) | 3,24 |

BCF

| CAS No | Chemical name | BCF | Species | Source |
|------------|--|------|---------|--|
| | epoxy resin (number average molecular weight <= 700), reaction product: bisphenol-A-(epichlorhydrin) | 31 | | Quantitative structure-acivity relationship (QSAR) |
| 16096-31-4 | 1,6-Bis(2,3-epoxypropoxy)hexane | 3,57 | | |

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

not applicable

12.6. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Advice on disposal

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

Waste disposal number of waste from residues/unused products

WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of other coatings (including ceramic materials); wastes not otherwise specified

Waste disposal number of used product

080299

WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of other coatings (including ceramic materials); wastes not otherwise specified

Waste disposal number of contaminated packaging

080299 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF

COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of other coatings (including ceramic materials); wastes not

otherwise specified

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

UN 3082 14.1. UN number:

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14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Epoxydharz)

 14.3. Transport hazard class(es):
 9

 14.4. Packing group:
 III

 Hazard label:
 9



Classification code: M6

Special Provisions: 274 335 601

Limited quantity: 5 L
Transport category: 3
Hazard No: 90
Tunnel restriction code: E

Other applicable information (land transport)

F1

Inland waterways transport (ADN)

<u>14.1. UN number:</u> UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Epoxydharz)

14.3. Transport hazard class(es):914.4. Packing group:IIIHazard label:9



Classification code: M6

Special Provisions: 274 335 601

Limited quantity: 5 L

Other applicable information (inland waterways transport)

E1

Marine transport (IMDG)

14.1. UN number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(epoxy resin)

14.3. Transport hazard class(es):914.4. Packing group:IIIHazard label:9



Marine pollutant: Ja
Special Provisions: 274, 335
Limited quantity: 5 L
EmS: F-A, S-F

Other applicable information (marine transport)

E1

Air transport (ICAO)

according to Regulation (EC) No 1907/2006

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14.1. UN number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(epoxy resin)

14.3. Transport hazard class(es):914.4. Packing group:IIIHazard label:9



Special Provisions: A97 A158 Limited quantity Passenger: 30 kg G

IATA-packing instructions - Passenger: 964
IATA-max. quantity - Passenger: 450 L
IATA-packing instructions - Cargo: 964
IATA-max. quantity - Cargo: 450 L

Other applicable information (air transport)

E1

Passenger-LQ: Y964

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: yes



Danger releasing substance: epoxy resin (number average molecular weight <= 700), reaction product:

bisphenol-A-(epichlorhydrin)

14.6. Special precautions for user

No information available.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

2004/42/EC (VOC): 90 % (918 g/l)

National regulatory information

Employment restrictions: Observe restrictions to employment for juvenils according to the 'juvenile

work protection guideline' (94/33/EC).

Water contaminating class (D): 2 - water contaminating

Skin resorption/Sensitization: Causes allergic hypersensitivity reactions.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route

(European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

according to Regulation (EC) No 1907/2006

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GHS: Globally Harmonized System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%

Relevant H and EUH statements (number and full text)

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.

EUH205 Contains epoxy constituents. May produce an allergic reaction.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)